
The world of pork processing





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Take the guesswork out of processing

In today's global marketplace, pork processing companies are often facing low-profit margins due to fluctuating supply from farmers on one side and pressure from influential retailers and consumers on the other.

Pork companies are thus increasingly looking for smarter ways to compensate for diminishing labor supply and increasing costs of raw materials. Likewise, they also search for methods to meet consumer demands for higher quality products and diversity quickly and cost-effectively.

Answers to smart processing and meeting consumer demands lie in automation and efficiently controlling, monitoring and measuring virtually every aspect of their shop-floor operations from slaughtering to packing.

Factors such as data management and improving efficiency have increased focus on key performance indicators (KPIs), monitoring how effectively their plant is running e.g.

- Yield / throughput
- Control / traceability
- Food Quality / safety
- Flexibility / cost-efficiency

Yield management

The yield has a significant and direct impact on the bottom line, making it one of the most critical KPIs in fresh meat processing. The cost structure of the meat processing industry means that a large proportion of the final product costs stem from raw materials.

Any inaccuracies in processes throughout the value chain (e.g., deboning, weighing or packing) can add up to significant losses every day.

Depending on production volumes, even minor fluctuations in giveaway can result in substantial product and profit losses.

Food quality and safety

Food quality and safety are two critical issues in pork processing that reflect consumer focus. Consequently, retailers demand certain quality parameters, traceability, and no underweight from suppliers, who must deliver products that fully comply with the agreed specifications. To meet these requirements, systems must be in place that detect, monitor, and link KPIs in the production flow, such as veterinarian inspection, bone detection, fat analysis, PH value, temperature and weight with traceability.

Stock movements

For a fresh meat processing company, the stocks of raw materials, semi-processed and finished products represent a considerable value. Naturally, these stocks have a limited shelf life, which means that stringent monitoring and management of inventory is essential.

Health and safety

It is becoming more challenging to find skilled labor to work in pork production in many countries. Many employees may be discouraged by perceptions of the job that include; heavy lifting, awkward working positions and lack of performance information.

Many operator health and safety measures are often implemented to ensure a good working environment. Such measures include equipment with good ergonomics and working positions.

Smart processing with integrated lines

As a full-line supplier, Marel's state-of-the-art pork processing equipment spans the entire production value chain, right from receipt of live pigs to the dispatch of the finished product.

Marel works with meat throughout all stages of the production value chain – from primary through secondary and further processing. This is what makes us a truly unique supplier.

Our solutions can meet the entire spectrum of requirements from live animal handling, stunning, sticking, blood collection, scalding, evisceration, carcass splitting, deboning, trimming, meat preparation, portioning, value-adding, further processing, packing and labeling.

We understand how one part of the process can influence another. Therefore we design, create, and implement the optimal integrated system for any red meat processing needs. Our process experts are also at hand for training, support, and guidance on processing efficiency and optimum raw material utilization.

Data management

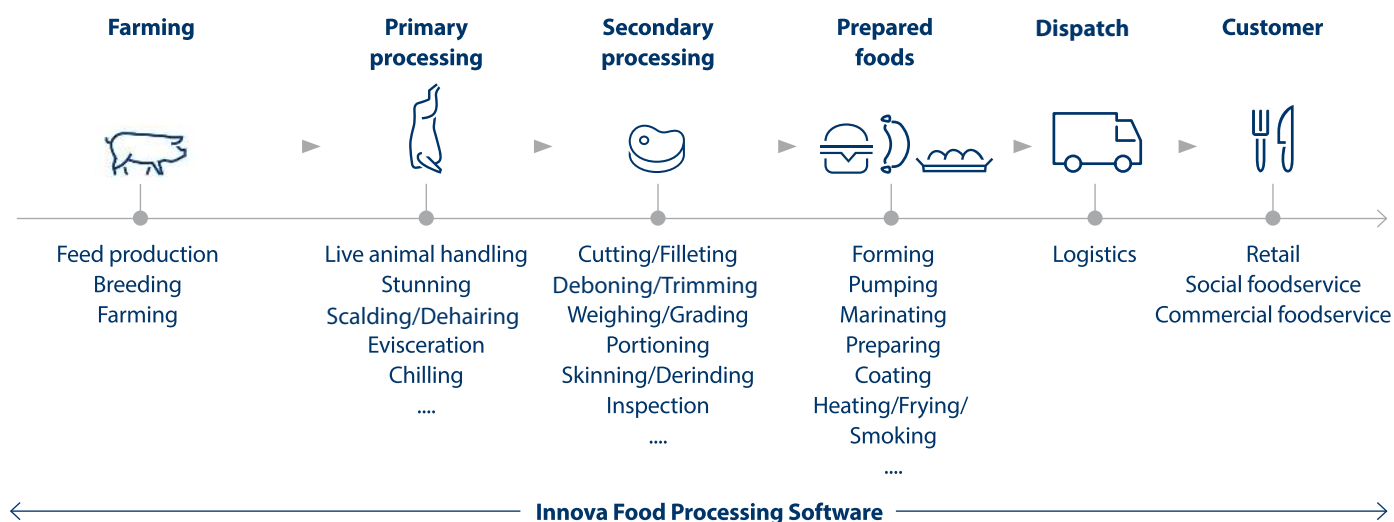
There will always be a strong focus on quality, yield, and throughput in meat processing, but we also see an increasing focus on automation and artificial intelligence. Moreover, new product development moves at a much faster pace than before.

Simultaneously, the global marketplace demands that products have thorough traceability to the source. For that, data management is an increasingly important part.

Advances in software contribute significantly to automation in red meat processing, and factories are becoming smarter as software becomes an even bigger part of the production process.

Data is increasingly valuable in today's hi-tech processing environment, and the ability to track and analyze data is key to meat processors being competitive. Using the data generated by machines in real-time is key to gaining full production control.

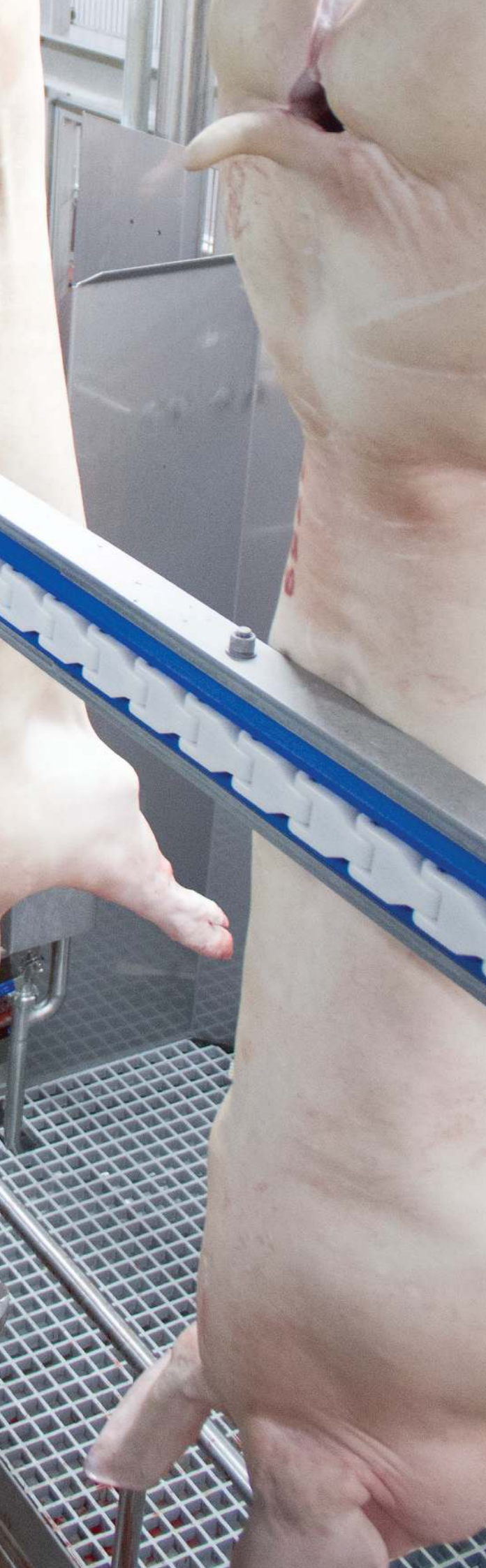
Innova Food Processing Software efficiently controls and monitors the whole processing value chain of meat from primary processing to the supermarket and gives meat processors peace of mind that they are equipped to deal with future challenges.



Live animal handling and primary processing

Animal welfare and handling are of the utmost importance in the meat industry. Consumers are conscientious and want products that are produced sustainably and ethically.





Marel works closely with customers on these issues, delivering systems and equipment that improve production sustainability regarding animal welfare and raw material utilization, and energy and water consumption.

Efficient and gentle handling of animals during pre-slaughter is not only best for the animals, but it is also essential for the best meat quality.

Marel designs stable and runway systems with animal welfare in mind.

Upon arrival, pigs are automatically driven to slaughter in groups with minimal human contact. This is to keep a high standard of animal well-being and limit stress to the pigs. Different stunning system configurations are available, but the most widely used system is group CO₂ stunning. The CO₂ stunning system complies with legal requirements and is supplied with a stunning registration system by default.

Marel's primary pig processing lines are available for capacities ranging from 40 to 1,600 pigs per hour.



Blood collection

Marel's blood collection systems fully comply with the requirements and standards for blood for human use. Blood must be collected from the pig with a hollow knife, hose and pump to direct the blood away from the stick wound straight into a covered stainless steel container.

Between each batch, all parts in contact with the blood are sanitized. Making a batch-wise blood collection with full traceability is also possible to allow post-mortem inspection.

Benefits

- The Marel blood collection systems fulfill EU and USDA veterinary and hygienic standards
 - The systems fulfill the Fresh Meat Directive for edible blood
 - Possible to hygienically collect up to 85% of an animal's blood
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Scalding

The scalding method is becoming increasingly more important in the pig slaughter process because of operating costs and the potential occurrence of cross-contamination from scalding water recycling.

The most common solutions to pig scalding are the pull-through scalding and spray water scalding systems. The scalding systems are supplied with a temperature control system and circulation pumps.

Dehairing

Factors such as scalding time, scalding temperature, breed of pig and seasonal influences can all affect the pig dehairing result. Marel offers different types of dehairing machines designed for such specific conditions.

The best dehairing results are achieved if the dehairing equipment is designed in combination with the scalding system.



Gambrelling and carcass finishing

After dehairing, the pigs are gambrelled or hooked and hoisted up to a buffer rail for carcass finishing.

The carcass finishing line can be supplied with pre-dryers, flaming furnaces, washing and polishing machines. These provide the most effective skin cleaning and minimize bacterial growth while contributing to plant hygiene, which is extremely important in the subsequent evisceration process.

Chilling and cooling

Most meat processing plants are equipped with chill tunnels and cooling rooms that rapidly reduce carcass temperatures to avoid unnecessary weight loss.

Marel's carcass transport systems are automated and do not require any operator intervention to move carcasses to and from the chill tunnels or cooling rooms.

Benefits

- Flexible, automatic transport systems
 - Optimum rail positioning for air circulation
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Cutting and evisceration

With increasing speed, processors are changing their primary processing methods from conventional manual handling to an automated and robot-driven process. Marel's M-Line robots can handle up to 650 pigs per hour. The M-Line robots with articulating arms are the latest development in primary processing automation.

Benefits

- Reduced maintenance requirements and spare parts consumption
- Higher yield on cutting and deboning
- Improved scanning process
- Higher accuracy of positioning
- Improved hygienic conditions
- Reduction of labor

Pre-cutter and belly opener (MPB):

Our M-Line Pre-cutter and Belly opener (MPB) divides the pelvic bone, separates the hams into two parts, opens the belly and cuts the breastbone into two equal parts – all combined in one single operation.

With the use of a robot for the heavy work of splitting the pelvic bone and opening the belly and breastbone, repetitive strain work injuries are no longer an issue in the slaughter process.

Bung remover (MBR):

The risk of contaminating clean meat with bung fluid material makes the bung removal a critical process that needs thorough attention.

For that reason, Marel has developed a robotic bung remover, which eliminates the need for persons to perform the precision job. Based on accurate carcass scanning, the M-Line Bung Remover performs the bung removal operation and places the bung in the white organ package area or the bung channel, which hugely reduces the risk of contamination of clean meat.

Splitting saw (MSS):

After evisceration, the M-Line Splitting Saw robot is installed in a primary processing line. Based on accurate 3D carcass scanning, the robot divides the carcass into equal halves in one operation. The robot's movement is fully synchronized with the transport of the carcass.



Neck cutter (MNC):

The pig carcasses are transported along the line by an overhead conveyor. After being positioned and measured by the 3D scanner, the robot will automatically make a cut to loosen the head of the pig using a uniquely designed double knife, which cuts the neck just below the "atlas" bone.

Leaf lard remover (MLR):

The M-Line Leaf Lard Remover eliminates manual processing steps and the need for any pre-cutting. It does the job of leaf lard pulling precisely, efficiently, and without damaging the carcass surface or remaining organs.

The system bases the pulling process on accurate 3D scanning of the inner belly of each half carcass. Two independent robots work together on each carcass, respectively pulling the left and right sides of the leaf lard off the carcass.

The M-Line Leaf Lard Remover is a hanging robot installation. The hanging version simplifies hygiene and increases floor space, which can instead be used for Dolavs or logistics conveyors.

Patented "TwinTool" for M-Line

For all tasks that take place in the process area before clean inspection, there is a need to sterilize the tools after each operation. The M-Line robots use the advanced "TwinTool" technology that eliminates manual sterilization by sterilizing one tool inside a cabinet at the head of the robot while the other is in use.

Innova Primary Pork Processing Software

The Innova primary pork processing software was specifically designed to monitor, optimize, and control operations inside the slaughter hall from animal receipt all the way through to classification.

Upon receiving animals at the slaughterhouse, a touchscreen terminal is used to update and record all relevant information on each animal; including sex, weight, and grade. As the animals pass through the slaughter hall, data is continuously collected at specific points in the process. For example, during the point of veterinary inspection, the carcass is checked for defects or disease and via the system the veterinarian specifies if the animal should be further processed, detained, or destroyed.

Data from the entire slaughter process may be reviewed on control screens and in slaughter reports. Reports generated via Innova are customizable and typically include information about input/output registrations, veterinarian's remarks, and carcass yields. Innova has built in full animal traceability that provides data such as the day of production, shifts, production orders, lots, and resource areas.

Benefits

- Providing real-time slaughter information
- Monitoring and controlling the complete slaughter process
- Animal traceability including veterinary remarks
- Enabling production decisions and planning downstream in the deboning and trimming hall (e.g. StreamLine).

Cutting and deboning

After chilling, the carcasses are transferred to the deboning hall, where they are cut up, deboned, and trimmed.

The deboning and trimming can be done with our hanging deboning system, DeboFlex or the intelligent StreamLine or traditional PaceLine.

Our intelligent and flexible integrated deboning and trimming solutions efficiently monitor, analyze and maximize the processes in the deboning hall. The deboning and trimming solutions are ergonomically designed to minimize operator stress and reduce work-related strain injuries.

After data capture, the carcasses are cut down into large primals according to individual specifications and then weighed. The weight of the primals is captured via barcode label scanning into a subsequent deboning and trimming system.

Hanging deboning and trimming (DeboFlex)

The DeboFlex is an inline, modular and flexible system for hanging deboning of pig carcasses (fore-end, middle and leg).

DeboFlex allows several operations to be done automatically and thus more quickly and accurately, resulting in a more consistent end product.

In the DeboFlex system, there is no product-to-product contact and far less cross-contaminating hand-to-product contact. Product moves intelligently through the system in a controlled way; primals and trim fall into bins or onto a takeaway conveyor system.

Supported by intelligent Innova software, the DeboFlex provides extensive traceability capabilities, automation and process optimization. It is ergonomically designed to minimize wear and tear and reduce work-related strain injuries.

Benefits

- Increased "knife in meat" time
- Ergonomics and no heavy lifting
- Several automated processes
- Focus on specific process task
- Better logistics of primal products
- Improved shelf life

Intelligent deboning and trimming (StreamLine)

Carcasses from chill stock are weighed-in to the deboning hall. Upon entering the StreamLine, the meat primals are distributed to workstations based on operator availability. According to individual product specifications and orders, the meat is deboned, trimmed, and further processed at the workstation.

When the meat arrives at an operator's workstation, real-time instructions become available at a deboning and trimming station terminal in front of the operator, showing the type and task to be performed. All cuts are traceable down to the specific carcass and operator.

Yield, throughput, quality and other key performance indicators (KPIs) are registered and monitored online with the Innova deboning and trimming software module, which supports the

StreamLine and all the processes before and following the line, including weighing, grading, portioning, quality assurance, inventory and dispatch.

Integrated quality control inspection procedures are configurable in the StreamLine system for all products.

Functions such as skinning, sawing, grading, meat harvesting, inspection and meat preparation perfectly integrate into the StreamLine system set-up.

Benefits

- Individual product traceability through all processes
- Monitoring of yield, throughput, and defects
- Ergonomic and stress-free work environment
- Monitoring of individual line operator performance

Deboning and trimming (PaceLine)

The principle of PaceLine deboning is based on a conveyor belt transporting carcass portions through the cutting room.

The conveyor belt transports the product and serves as the deboner's work surface. The speed of the belt determines the pace of the work on the line.

Each employee in the PaceLine has a specific task in the deboning process, which must be completed within the time frame of that piece of meat passing by.

The deboned pork meat is fed into crates or onto a conveyor belt and transported for storage, packing or further processing.

"We bought the StreamLine system to better control and manage yield, get a transparent evaluation of the operators and, of course, increase productivity. We have reached all of that plus more."

Thomas Lesa, Purchasing Manager at Krasno, Czech Republic.



Skinning

Marel offers a variety of industry-leading skinners for defatting, skin removal and membrane skinning while providing the highest possible yields. The conveyORIZED skinners are ideal for automatic skin removal and pork belly skinning with easy operation and programming.

The skinning process can be integrated as part of Marel's PaceLine or StreamLine deboning and trimming system or as a stand-alone process on the production floor.

Benefits

- High yield and market-leading performance
- Simple to sanitize and operate
- Ergonomically designed to maximize operator efficiency and productivity
- Low cost of ownership

Meat harvesting

Yield loss from leaving muscle meat on the bone after the deboning process is expensive. Good quality meat can still be collected from the bones for processing into end products such as sausages.

After deboning, the leftover meat on the rejected bones can be harvested as high-quality 3 mm manufacturing meat in a meat harvester. Under low pressure, the meat is removed while keeping the bones intact. The resulting 3 mm meat is comparable with manually obtained trimmings.

Benefits

- Harvesting residual meat at high quality and high yield
 - Linear technology with a gentle press
 - High-capacity systems: up to five tons of input per hour
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Inspection

Trim from the deboning and trimming process is usually further processed into sausages or convenience products.

Before meat preparation and further processing, the trim passes through an inspection system such as Marel's SensorX Accuro or SensorX Magna for fat/lean (CL) measure and bone detection.

The inspection systems use X-ray technology to measure the fat/lean ratio accurately and detect and reject (down to 5 mm) bones and other hazardous contaminants in the trim meat. Based on the analysis, the trim meat is automatically sorted and batched according to the specifications for grinding and mixing.

Benefits

- Accurate fat/lean ratio (CL, chemical lean) measurement
- Superior bone and contaminant detection
- Less lean giveaway
- Fewer complaints, claims and rework

By-product packing

A by-product packing system brings a higher level of automation to batching, packing, and check-weighing by-products. We have removed manual, labor-intensive tasks wherever possible, giving processors a faster and more efficient way to bulk pack all kinds of by-products.

This exceptionally accurate by-product packing system batches at a very high speed, allowing processors to minimize giveaway and deliver packs or boxes of an exact target weight to their customers.

The by-product packing system is the ideal solution for bulk packing by-products, including feet, heart, liver, kidney, tail and ear.

Benefits

- Maximize efficiency in the packing flow
- Ideal for export bulk packing
- Speed up product and packaging changeovers
- Minimize giveaway with excellent batching performance



Portion cutting

Good portion cutting is about automated, high speed, high precision performance. Marel offers portion cutting solutions for the high-speed production of fixed weight or fixed thickness bone-in or boneless fresh or crust-frozen products. With a wide range of machines to choose from, it is possible to produce a variety of products.

Combining the portion cutting equipment with Marel's Innova software offers additional easy-to-use remote programming, control, real-time monitoring and reports on actual performance. The Marel portion cutters are all very flexible and accurate.

Our series of portion cutters based on volumetric cutting ensures a uniform shape of the products in addition to fixed weight. They deliver either single portions singulated or shingled portions in fixed weight batches for direct packing or further marinating, battering and breading.

Benefits

- Cutting with optimal raw material utilization
 - Fixed weight and or fixed thickness
 - User-friendly and with flexible software support
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Weighing and data collection

Marel manufactures industrial scales that provide outstanding accuracy, durability and ease of use. These industrial scales are constructed from stainless steel and other tough, hygienic and dependable materials approved for the food industry. The range of bench and floor scales are suitable as stand-alone installations or can be combined with Marel's comprehensive range of weighing indicators and computers, printers, labelers, and software to form a complete production management system.

Benefits

- Fast, robust and flexible
 - Easy connection with other equipment
 - Overload protection from all directions
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Fixed-weight batching

There are many benefits to fixed-weight batching. Meat processors need to keep giveaway minimal while packing products and ensuring an exact target weight is delivered to the customer. Our full range of batching systems—such as the Multihead Weigher, SpeedBatcher or TargetBatcher—batch fresh or frozen meat items of almost any size into fixed-weight packages. Our batching systems meet the most stringent industry food requirements, thanks to their versatility and easy-to-clean design.

Benefits

- Wide range of flexible solutions
 - Extremely low giveaway
 - Labor-saving
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Marinating

The market for seasoned, ready-to-cook and ready-to-eat products continues to grow. Marinating and garnishing all kinds of meat products is very popular. These techniques add value to end products and introduce exciting possibilities for new tastes and applications.

The spray marination unit was specifically designed for the in-line wet marinating of portioned and fragile meat (fresh, frozen, bone-in or boneless) with an accurate pick-up and uniform distribution of marinade on coarse pieces.

A tumble marinating system is an alternative system for in-line marinating. It is based on a batch tumbling principle leading to more efficiency and consistent product quality when marinating small, firm meat products like shawarma meat.

Benefits

- Fully automated in-line process
 - Uniform distribution of additives
 - Limited manual handling
-

Further processing

Global meat consumption is increasing as growing economic prosperity, and shifting demographics lead to a higher demand for meat and more variety of products. Meanwhile, time spent cooking is decreasing, and concerns about food safety and health are becoming more critical. Marel offers meat producers and further processors various solutions in facing these new challenges.

“The changeover process from one type of grind and mix to another is uncomplicated and requires just a few hand tools for changing the hole-plate in the grinder.”

David Knox, Commercial Manager at Foyle Food Group, Omagh, Ireland.

Meat preparation

After fat/lean (CL) measuring and foreign body detection, trim meat typically enters the meat preparation process, where it is ground to customer specifications and mixed with ingredients such as spices, water and flour to a uniform and consistent meat mass. The Marel Meat Preparation systems are incredibly flexible, and several types of convenience products can easily be made with a few modifications to the recipe and grinding specifications.

Benefits

- Fast, robust and flexible
- Easy connection with other equipment
- Overload protection from all directions

Fresh sausage production

Marel provides a broad range of solutions for producing traditional fresh beef sausages with natural, prefab collagen or alginate casings.

The sausage-making systems are very flexible and allow fast casing changeovers between different products, e.g., for length or diameter.

The meat mass for the sausage is prepared in the grinding and mixing system, where it is pumped into sausage stuffers and linking systems. Subsequently, the sausages are loaded into trays up to four layers high.

Benefits

- Flexible automated process
- Different casing possibilities – natural, prefab collagen or alginate
- Savings on labor and casings

Forming of convenience products

Once the selected product is prepared to the specified meat mass, it is formed into an endless variety of form and weight-consistent convenience products. The Marel forming systems use a gentle, low-pressure technology that preserves the meat structure and texture and ensures efficient portioning and uniformity where the focus is on the bite and feel of the final product. The Marel formers release the product using only air instead of pushers and water. This benefits the end-product quality and guarantees a clean working environment.

Benefits

- Gentle, low-pressure technology
- Quick and easy to use
- Hygienic product release by using air

Packing and end-of-line

In the deboning and trimming hall, whole muscle pork products (e.g., loins and ham) may be automatically prepared and labeled for distribution.

End-of-line systems perform the final operations to complete the packing process and provide a customer-specified presentation, e.g., skin pack, tray packs or bulk boxes.

The end-of-line equipment comprises a combination of well-proven units and can be tailored to customer requirements.

Marel labelers provide base, top, side, single, double or 3-panel application, non-contact or in-line printing and application.

Our weigh price labelers provide excellent performance with low running costs through class-leading printhead life. Designed for a wide range of applications, they can handle most current pack sizes at up to 160 packs per minute.

Benefits

- Digital weighing accuracy, precision and reliability
- Labeling solutions for a wide range of products and capacities
- Easy label editing with drag and drop touchscreen



Case ready and food service

Purchasing packs of cutlets and pork steaks in fixed weight portions or fixed length is growing in popularity in the case ready and foodservice sectors.

Marel supplies a full range of highly flexible case ready/ food service lines connected to our Innova Food Processing Software for the most accurate processing monitoring and control available.

Our highly efficient, accurate and flexible case ready and foodservice lines are modular and can be customized to meet different production needs concerning capacity, processing flexibility and supply regulations.

The lines are designed to minimize manual handling and achieve a highly efficient in-line process that speeds up processing time, saves manual labor and improves product quality.

Standard solutions

- **Portioning and automatic packing of boneless meat**
This line features portioning, styling and loading of meat slices (marinated or natural) into pre-formed trays, often 2-10 shingled slices with a thickness variation from 4 to 40mm. This highly automated case-ready line is suited for high-volume production runs with only a few Stock Keeping Units (SKU) produced on the line per day.
- **Portioning and manual packing of boneless meat**
This flexible case ready line with automatic portion cutting and manual packing targets the meat packing industry with small to medium production lots requiring frequent product type changeover or many Stock Keeping Units (SKUs) per shift. It caters to both catch weight or fixed weight packing (marinated or natural) and suits any kind of tray styling method, from simple to complex styling patterns.
- **Automatic marinating, batching and packing of meat**
The in-line marinating and batching solution marinades meat products, such as strips, dices and slices, with either dry or wet marinade or spices and continues to create and load fixed-weight batches directly into trays or thermoformer.
- **Automatic portioning and coating line for schnitzel**
The schnitzel production starts with, e.g., pork loin trimming at a StreamLine Primal Trim system. The loin then continues through portion cutting of uniform fresh slices, gentle flattening, effective battering and breading, and finally packing into trays. With Marel's schnitzel line, optimal raw material utilization is ensured with minimal manual handling of products.

Intra- logistics

As more meat processors transition to automation, there is a growing need for cost-effective intralogistics systems to manage complex distribution needs to deliver the freshest products possible to retailers and consumers.

Intralogistics systems from Marel are modular, allowing them to fit into existing plants and grow as needs dictate. The systems range from small conveying systems to large integrated turnkey projects. The systems interface seamlessly with Innova Food Processing Software to ensure full control of the products throughout the complete processing, storage and distribution processes.

- Conveying systems (belt conveyors, roller conveyors, and accumulation conveyors)
- Material handling equipment (sorters, destackers, palletizers, depalletizers, lifts and robots)
- Automatic storage and retrieval systems (automatic high-speed cranes and racking), including warehouse management systems
- Order picking and labeling systems
- Empty crate buffer systems
- Crate washing systems

Finished goods are moved into inventory or directly to stock during the packing process. Products can be palletized and located within the stock. Stock levels are known at each point in time with all relevant data available, such as age, expiration dates, and time in stock.



Water treatment

We are passionate about helping food processors around the world better manage their treatment of industrial wastewater.



Water is a precious resource – and at Marel, we treat it as such. Water treatment has become a significant topic in contemporary meat processing. Processors all over the world face significant challenges concerning water supply, energy use, increasing operating costs and higher concentrations of pollutants. These issues require proficient water treatment solutions and systems that comply with local laws and regulations.

The wastewater produced during meat production is challenging to clean because of contaminants such as proteins, fats, carbohydrates, blood and meat particles. Marel Water Treatment offers a range of cost-effective and energy-efficient systems capable of purifying water to any desired degree of purification, customized to each situation – from simple discharge to sewer all the way to re-use of water and sludge composting.

Marel supports a wide array of processors with sustainable wastewater treatment to help them save on water use while saving energy and promoting more profitable and ecologically friendly choices.

Service and support

The Marel service organization operates under the principle of a global reach with a local focus. With offices and subsidiaries in some 30 countries, Marel is uniquely positioned to serve its customers wherever they are. Regional teams work closely with their customers, facilitating faster on-site response times, while the international online support team offers remote technical support directly with the site and even the equipment when possible.

Maintain maximum uptime

Marel's comprehensive preventive maintenance program offers a structured way to reduce the risk of unexpected breakdowns and helps maintain the maximum performance of the equipment. Maintenance costs become more predictable, and routine tune-ups are scheduled to fit into your production cycle.

Spare parts services

Marel offers flexible spare parts packages tailored to different needs. Customers may choose to maintain a full range of commonly used replacement parts specific to their on-site equipment, keep spare parts kits for planned maintenance of individual items, or receive individual parts as needed.

"Any company that invests in such a big and advanced solution as ours [StreamLine deboning and trimming system] has to consider that they cannot save money by just keeping it as it is. They have to properly run and maintain it."

Frederico Muniz, Slaughterhouse Manager, La Anonima, Argentina.



TRANSFORMING FOOD PROCESSING

